



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5082464

D5136-1

Job Sheet 179014



Part No: D5136-1

Job Qty: 8 ea

Part Name: Contact Pad, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/12/18

Job Tracking No:

Due Date: 6/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP rev A RQ verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		6/20/18	0.00	0.00	Start Up Machining-3		
100	Doosan	8 pcs		6/20/18	0.00	6.50	Doosan		
110	QC	8 pcs		6/20/18	0.00	0.00	QC2 Machining-3		
120	CNC Vertical Machining	8 pcs		6/20/18	0.34	3.52	HAAS1-4		
130	QC	8 pcs		6/20/18	0.00	0.00	QC2 Machining-3		
140	QC	8 pcs		6/20/18	0.00	0.00	QC8 Machining-3		
150	Packaging	8 pcs		6/20/18	0.00	0.00	Packaging3-2	LG055	
160	QC21-SA	8 Ea		6/20/18	0.00	0.00	QC21		

Part Op 100 - Machine as per folio FB334 turning detail.

Descriptions: 120 - Machine as per Folio FB334 1-Deburr 2- Engrave P/N as per dwg.

150 - LOCATION : LG051

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6104-005	Round Billet, 17-4	2.6665 Ea (.33331 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6104-005	3	2	0

Part Specifications

Specifications could not be found.



Container No: S082473



Part: D5136-1

Job No: 179014

Serial No/Batch: S082473

Revision:

Inspector:

Exp Date:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

3:27 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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